

# TEMIC: a New Cooperative Platform for Industrial Tele-Maintenance

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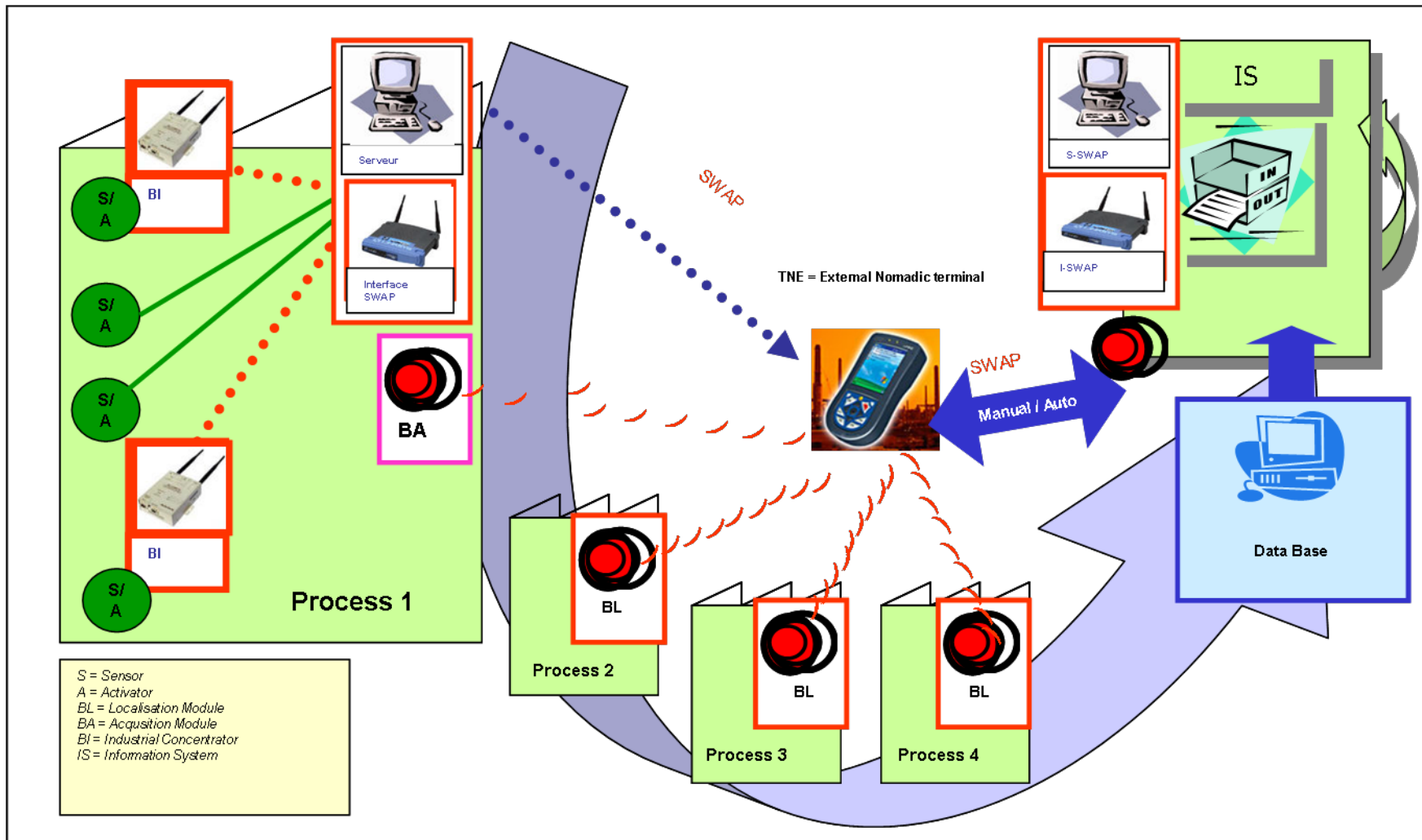
# Motivations

- Proposing new solutions for industrial maintenance
  - A set of sensors (even multimedia) to supervise an industrial process
  - Experts and maintenance technical people with mobile equipments (PDA, tablets, cellulars)
- TEMIC project : funded by RNRT

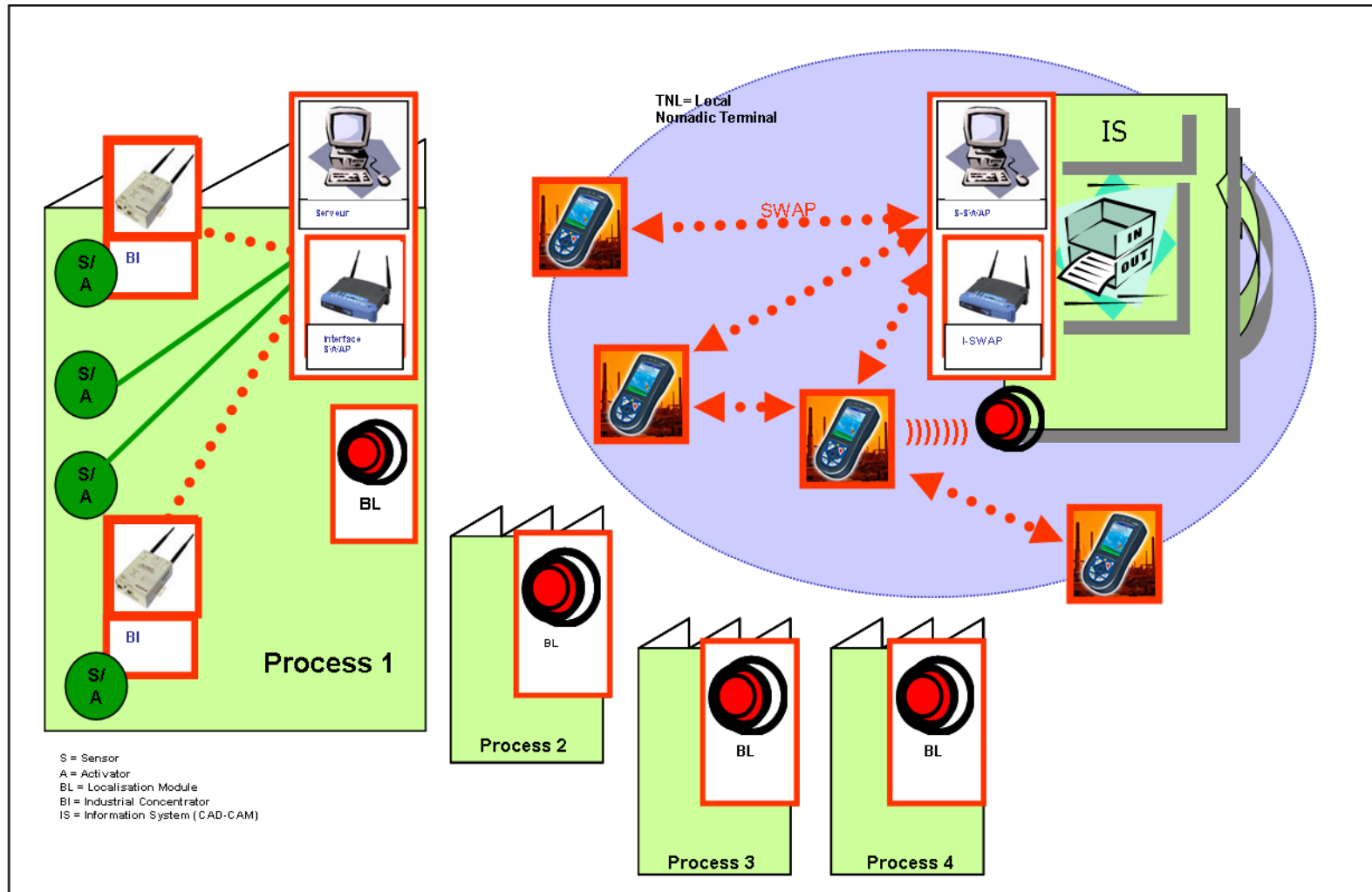
# TEMIC architecture

- Three-level architecture:
  - Collection and Surveillance/Supervision,
    - allows data collection from sensors and different types of industrial interfaces,
    - performs wireless data acquisition via Wi-Fi adhoc networks,
    - is dedicated for real-time process supervision and control.
  - Intervention and Reporting,
    - allows maintenance management via mobile terminals (e.g. PDA ),
    - performs wireless information reporting on maintenance activities,
    - is dedicated for real-time system maintenance (maintenance management software).
  - Diagnosis and Collaboration
    - allows collaborative actions via extended networks and communication facilities (e.g. videoconferencing via the Internet),
    - performs decisional diagnostics and forwards corrective actions to recover the process.

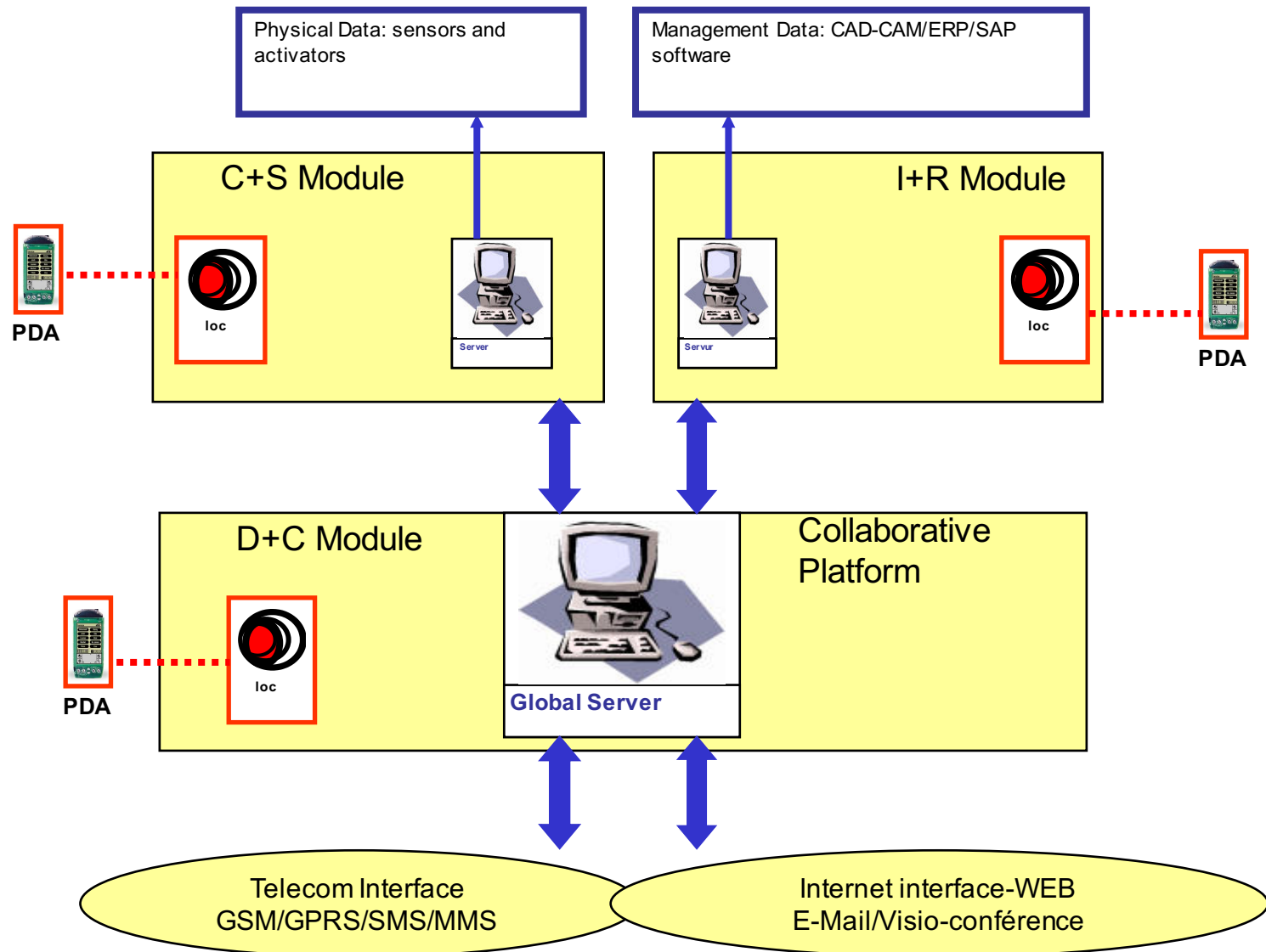
# Collection / Supervision



# Intervention and reporting



# Whole TEMIC architecture



Let's now focus on a small part of  
TEMIC project : Collection and  
monitoring through autonomic facilities

# Adaptation services in the network :

## Scenario requirements

- Easily and efficiently deployable hardware in industrial context.
- Easily removable at the end of the maintenance and monitoring contract.
- Devices must fit industrial requirements:
  - reliability
  - fault-tolerance
- Devices must be *autonomic!*
  - auto-configurable
  - re-programmable

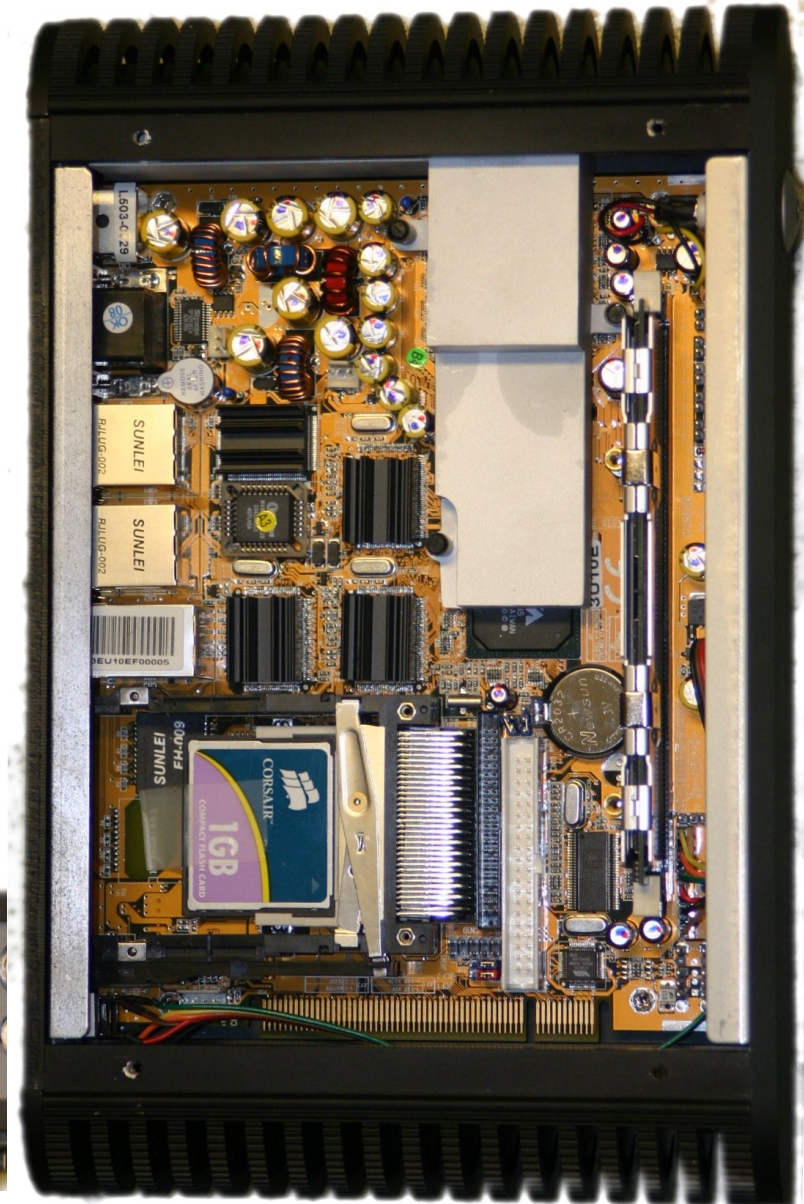


# Our approach

- Designing an Industrial Autonomic Network Node (IAN<sup>2</sup>):
  - Using a reliable and embedded hardware
  - Running on a low resource consumption node OS
  - Proposing an adapted EE
  - Designing a set of services
  - Evaluating solution in controlled and industrial scenario

# Hardware platform

- A transportable solution.
- Reduced risk of failure:
  - fanless
  - no mechanical hard disk drive
- VIA C3 1GHz, 256MB RAM, 3xNIC Gbit Ethernet, 1GB Compact Flash,...



Software Execution Environment:

# Node Operating System

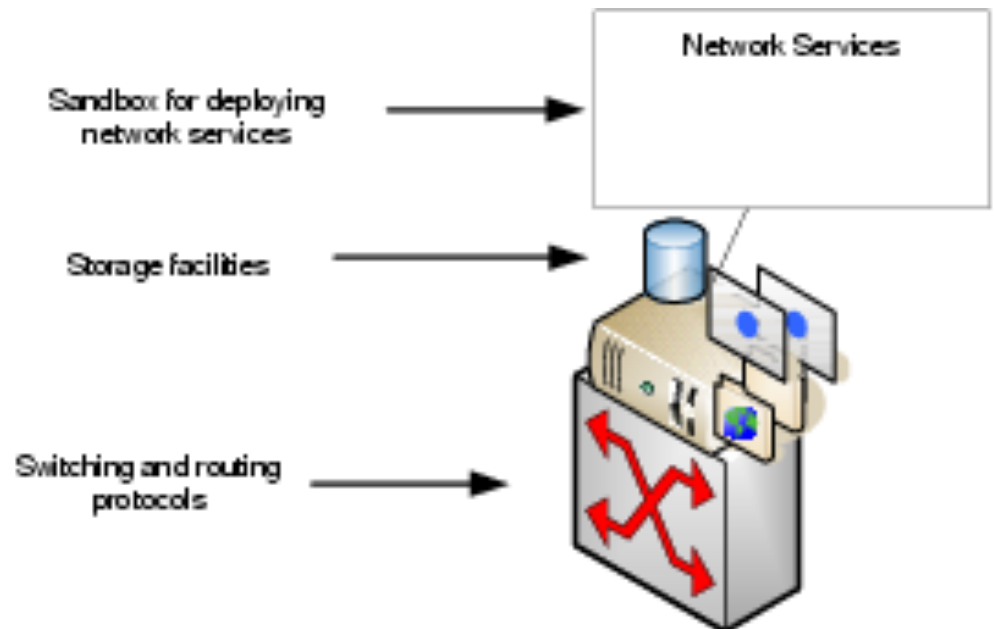
- Industrial Autonomic Network Node (IAN<sup>2</sup>) runs over Btux (bearstech.com)
- Btux is based on a GNU/Linux OS (kernel 2.6.12)
  - rebuilt from scratch
  - small memory footprint
  - reduced command set available
  - remotely upgradable



Software Execution Environment:  
**IAN<sup>2</sup> Software Architecture**

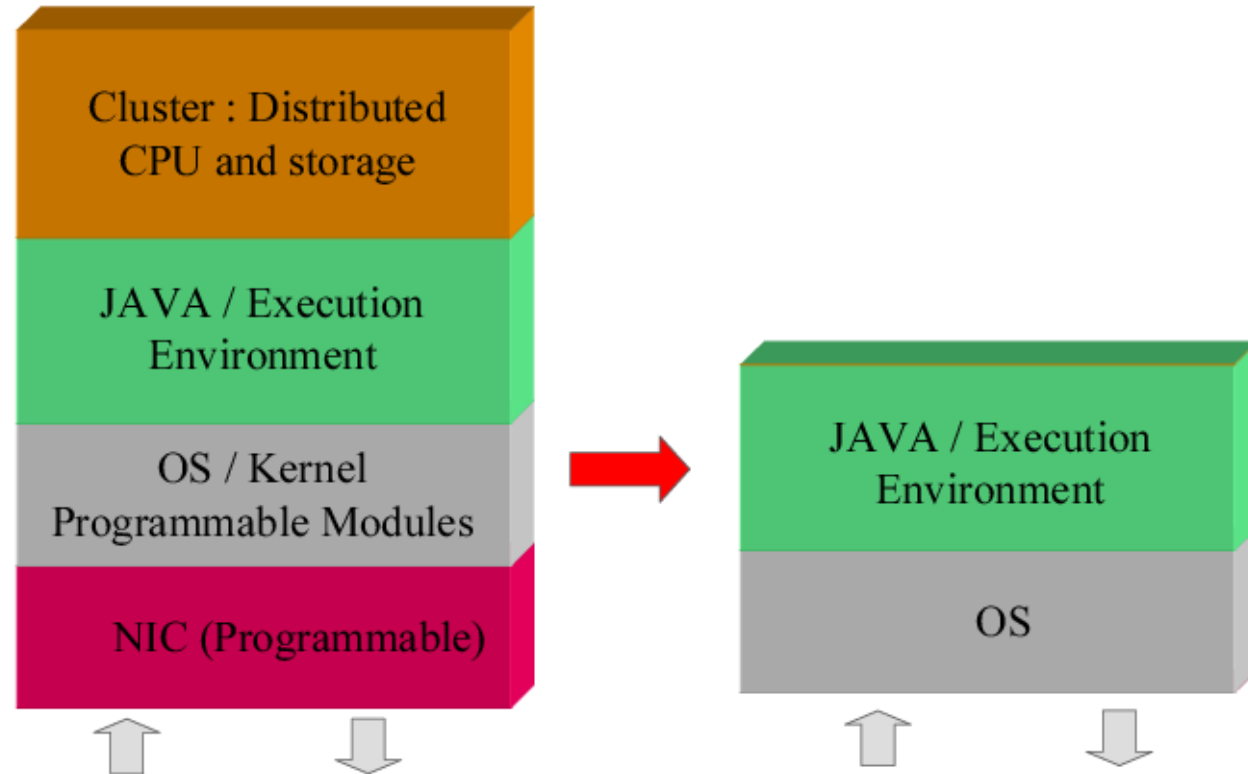
Our Industrial Autonomic Network Node architecture supports:

- wired and wireless connections,
- CPU facility,
- storage capabilities.



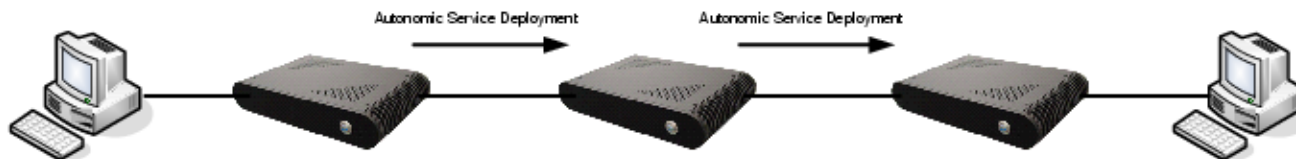
# Software Execution Environment: Execution Environment

- The EE is based on the *Tamanoir (INRIA)* software suite, a high performance execution environment for active networks.
- Tamanoir: Too complex for industrial purpose.
- ***Tamanoir<sup>embedded</sup>***:
  - reduced code complexity,
  - removed unused class and methods,
  - simplify service design.

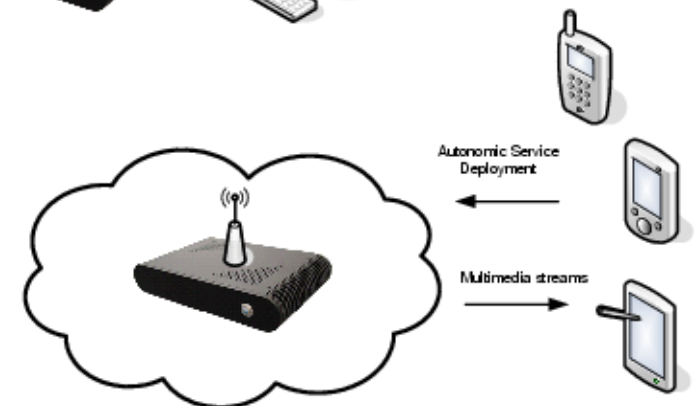


# Software Execution Environment: Autonomic Service Deployment

- *Tamanoir<sup>embedded</sup> is written in Java and suitable for heterogeneous services.*
- *Provides various methods for dynamic service deployment/update:*
  - *from a service repository to a Tamanoir Active Node (TAN),*
  - *from the previous TAN crossed by the active data stream,*



- *from mobile equipments.*



## Experimental Evaluation: Network Performances

- Based on *iperf* (bandwidth, jitter, loss) on two topologies.

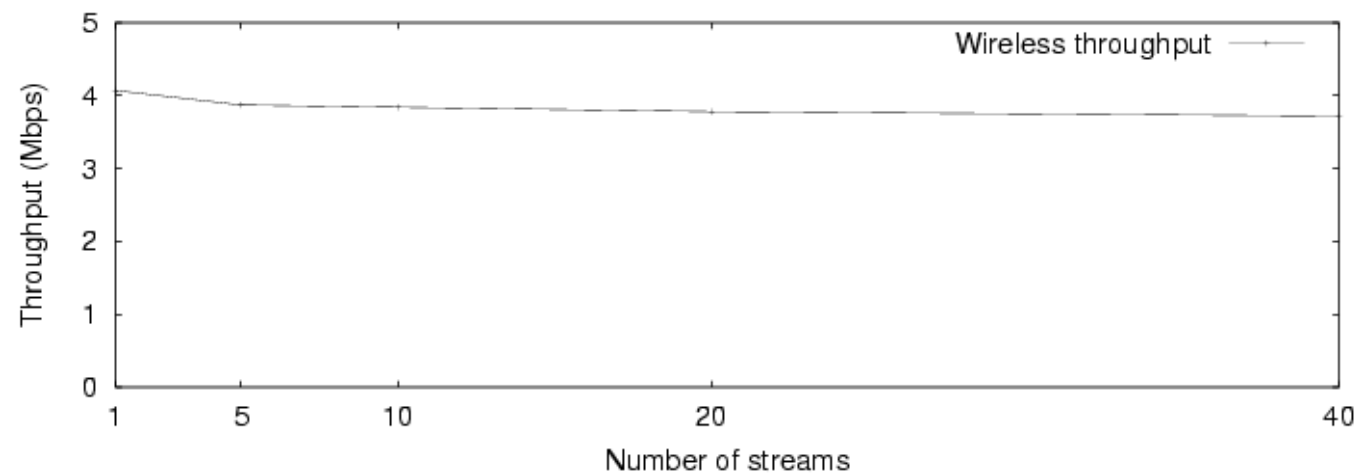
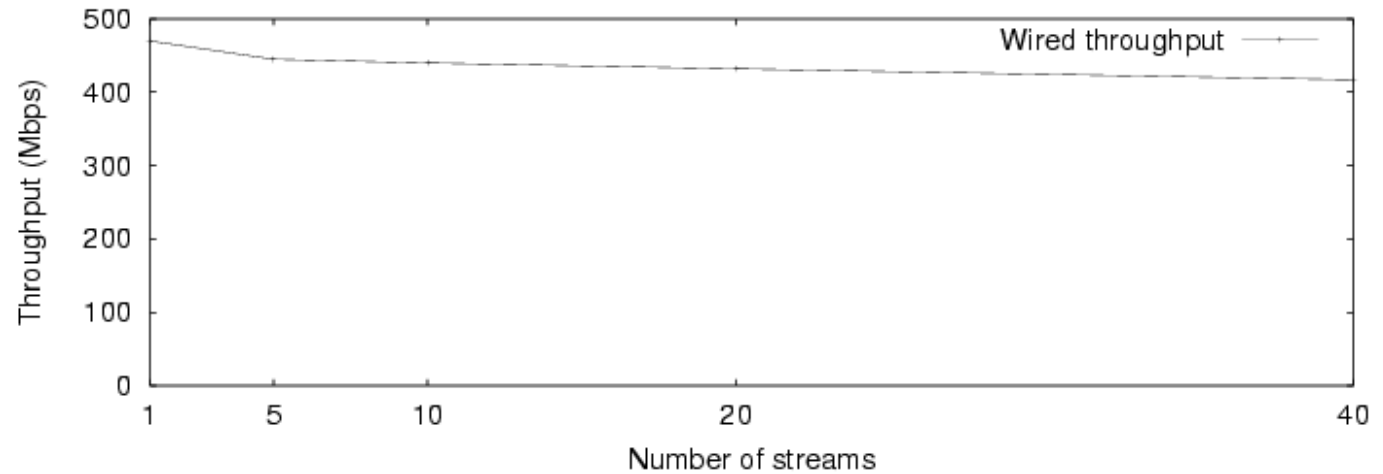


- IAN<sup>2</sup> failed to obtain a full Gbit bandwidth due to the limited embedded CPU and chipset.

Configuration	Throughput	cpu send	cpu recv	cpu gateway
back-2-back	488 Mbps	90%	95%	N/A
gateway (1 stream)	195 Mbps	29%	28%	50%
gateway (8 streams)	278 Mbps	99%	65%	70%

# Experimental Evaluation: Network Performances

- GigaEthernet:  
480 Mbps
- Wireless (802.11b):  
4 Mbps





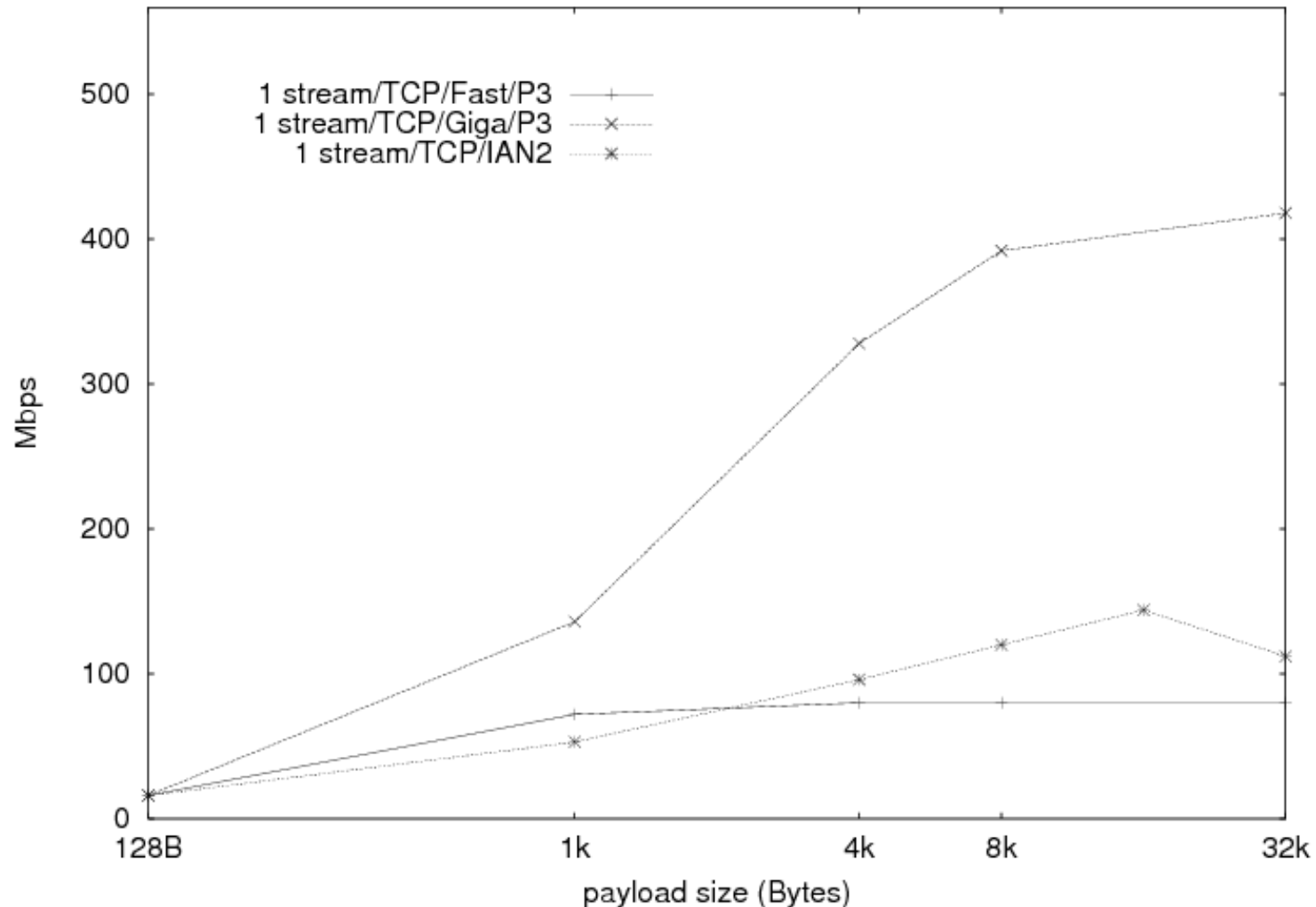
## Experimental Evaluation: Autonomic Performances

- We ran two different active services:
  - A lightweight service (MarkS)
  - A heavyweight service (GzipS)
- EE and services run in a SUN JVM 1.4.2

	<b>4kB</b>	<b>16kB</b>	<b>32kB</b>	<b>56kB</b>
<b>MarkS</b>	96	144	112	80
<b>GzipS</b>	9.8	14.5	15.9	16.6

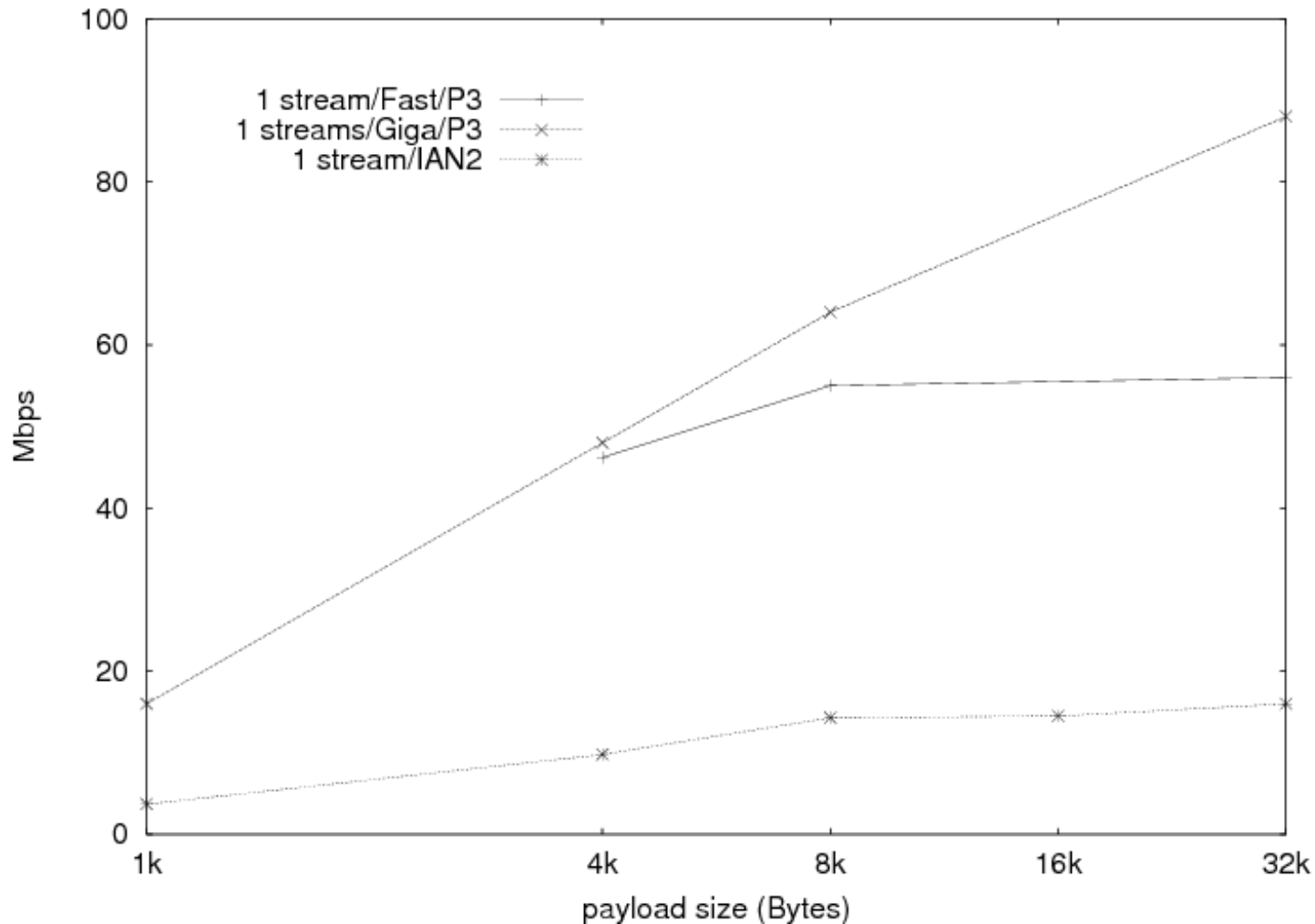
(Throughput in Mbps)

# Experimental Evaluation: Autonomic Performances



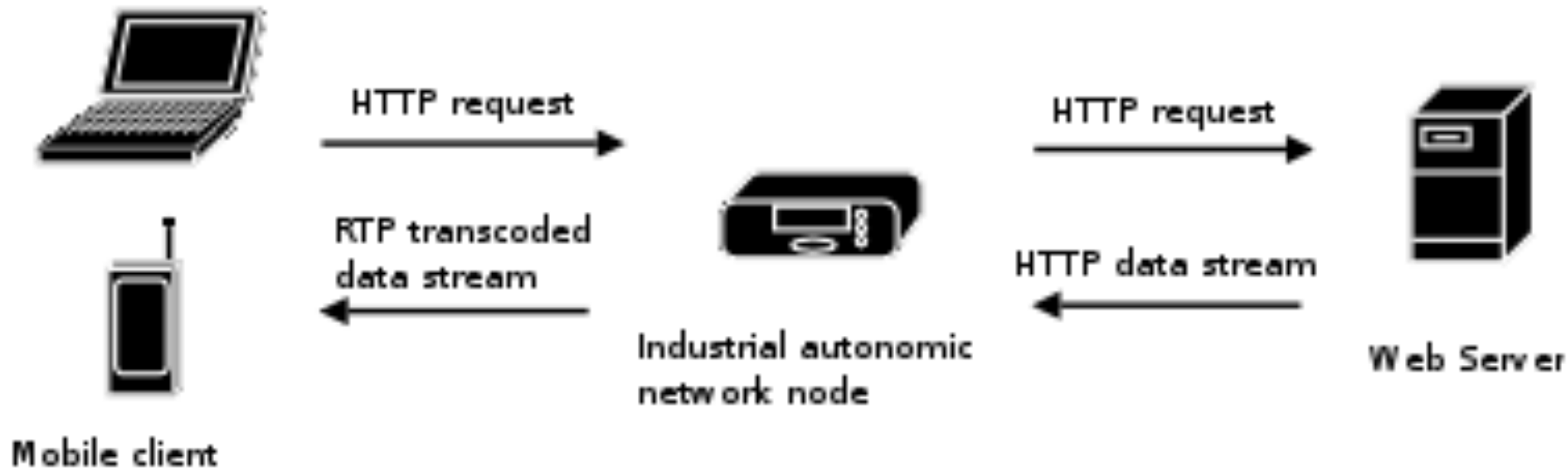
- Performance comparison with standard system over lightweight service.

# Experimental Evaluation: Autonomic Performances



- Performance comparison with standard system over heavyweight service.

# Scenario : adaptation with videostreamS



# Performances within Multimedia context application

- Transmit and adapt a video stream: a real evaluation of our industrial autonomic node.

- Without adaptation step, CPU use is negligible.

<b>Format / Size</b>	<b>Usr CPU load</b>
MJPEG/720x480	< 1 %
H263/352x288	98,7 %
H263/176x144	99,3 %
H263/128x96	99 %

- Then, CPU load is totally due to the processing.

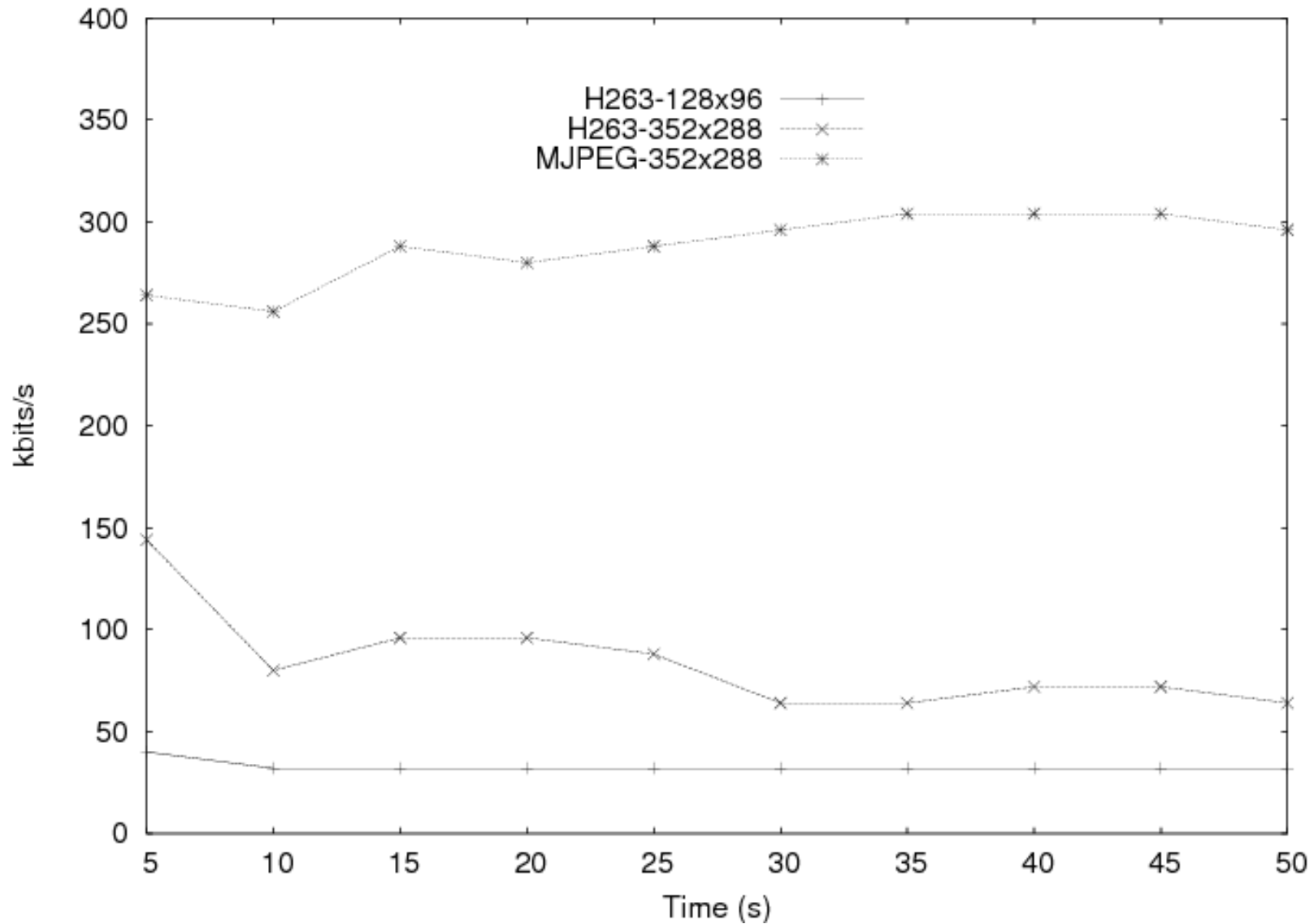
# Performances within Multimedia context application

- We measure the output data rate on a active node using a wireless network when transmitting an adapted video file to a PDA.

Output Format/Resolution	Entry File/Output File	Transmitting time	PDA loading time
MJPEG/720x480	14794 KB / 14794 KB	4 min 50 sec	5 min 10 sec
H263/352x288	14794 KB / 1448 KB	22 sec	2 min 55 sec
H263/176x144	14794 KB / 365 KB	8,5 sec	1 min 30 sec
H263/128x96	14794 KB / 179 KB	3,8 sec	1 min 18 sec

- Even with a limited CPU, the IAN<sup>2</sup> provides efficient adaptation which reduces the amount of transported data and globally improves performances of the application.

# Performances within Multimedia context application



# Conclusions

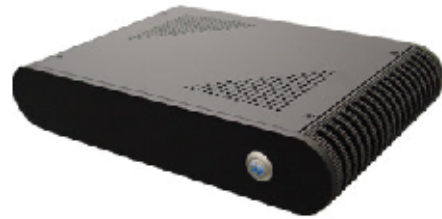
- Description of the IAN<sup>2</sup> prototype of industrial autonomic network node
  - hardware choice
  - software solution
- Evaluation of performances
  - processing power
  - networking
  - Execution Environment
- Results are far from a current desktop performances, however for « low » bandwidth network (Fast Ethernet, xDSL or Wireless networks, sensors networks), IAN<sup>2</sup> can perfectly support a large class of reliable autonomic services.



# TEMIC future works

- Current deployment on industrial sites
- Switching from academic (experimental) project to an industrial project is a real challenge.
- Next step concerns the development of new autonomic services.

# Questions?



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